



GRAPHIC AND LABEL

Roll and Skid Numbering System

	ROLL# EXAMPLE	MILL	MACHINE	YEAR	MONTH	DAY	REEL	SET	POSITION
ROLL ID MNARI:	312V01201Z	3	1	2	V	01	20	1	Z
ROLL ID NARI:	312V0120199	3	1	2	V	01	20	1	99
SKID ID MNARI:	112V0120J1	1*	1	2	V	01	20	J	1

MILL	MACHINE
Q – Quinnesec, MI	#1
3 – Escanaba, MI	#1, #3, #4
S – Outside Converter	Various

*CONVERTING FACILITY (SHEETS)
1 – Wisconsin Rapids, WI
S – Outside Converter

MONTH		
A	JAN	N
B	FEB	P
C	MAR	Q
D	APR	R
E	MAY	S
F	JUN	T
G	JUL	U
H	AUG	V
J	SEP	W
K	OCT	X
L	NOV	Y
M	DEC	Z

E = May 2023 and S = May 2024



CARTONBOARD

Roll and Skid Numbering System

EXAMPLE	MILL	MACHINE	YEAR	MONTH	DAY	REEL	SET	POSITION
# of signs	1	1	1	1	2	2	1	1
Frövi	F	5	3	E	21	19	4	6
Gruvön	G	7	3	E	21	22	B	5

MILL	CODE	MACHINE	YEAR	CODE	MONTH		
Frövi	F	5	2022	2	A	JAN	N
Gruvön	G	4, 6, 7	2023	3	B	FEB	P
Karlsborg	K	2	2024	4	C	MAR	Q
Pietarsaari	J	1	2025	5	D	APR	R
Skärblacka	L	4, 7, 8, 9, 10	2026	6	E	MAY	S
Gävle	E	4, 5	2027	7	F	JUN	T
			2028	8	G	JUL	U
			2029	9	H	AUG	V
Outside Converter (sheets or rolls)	S	Various	2030	0	J	SEP	W
			2031	1	K	OCT	X
					L	NOV	Y
					M	DEC	Z

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