## QuickFill ${ }^{\circledR}$ White Xcel (F)

WHITE SACK KRAFT PAPER
Production Unit: Karlsborg

## End uses

QuickFill ${ }^{\circledR}$ White Xcel ( F ) is recommended for sacks in extremely demanding applications of valve sacks, where strength, printability and appearance are important. High porosity means that the sacks do not normally need to be perforated. QuickFill ${ }^{\circledR}$ White Xcel $(F)$ is approved in accordance with the German norm for dangerous goods.

## Grammages

$70-80 \mathrm{~g} / \mathrm{m}^{2}$

## Materials

QuickFill ${ }^{\text {® }}$ White $\mathrm{Xcel}(\mathrm{F})$ is produced from pure, white kraft pulp and consists entirely of virgin fibre. The long and strong fibres, from the slow-growing forests of the Nordic region, give the paper its inherent strength.

## Approvals

QuickFill ${ }^{\text {® }}$ White $\mathrm{Xcel}(\mathrm{F})$ is produced in compliance with BfR and FDA for food contact.

## Certification

Karlsborg mill is certified in accordance with ISO 9001, ISO 14001, ISO 50001, FSC ${ }^{\oplus} \mathrm{CoC}$ (FSC-C020000) and PEFC ${ }^{\text {TM }}$ CoC (PEFC/05-33-136).

## Other information

(F) means that the product is produced with an embossed pattern.

| Property | Unit |  | Typical values |  | Method |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Grammage | $\mathrm{g} / \mathrm{m}^{2}$ |  | 70 | 80 | ISO 536 |
| Tensile strength | kN/m $\mathrm{kN} / \mathrm{m}$ | $\begin{aligned} & \text { MD } \\ & \text { CD } \end{aligned}$ | $\begin{aligned} & 4.9 \\ & 3.5 \end{aligned}$ | $\begin{aligned} & 5.6 \\ & 4.0 \end{aligned}$ | ISO 1924-3 |
| Tensile index | $\mathrm{Nm} / \mathrm{g}$ <br> $\mathrm{Nm} / \mathrm{g}$ | $\begin{aligned} & \text { MD } \\ & \text { CD } \end{aligned}$ | $\begin{aligned} & 70 \\ & 50 \end{aligned}$ | $\begin{aligned} & 70 \\ & 50 \end{aligned}$ | ISO 1924-3 |
| Stretch | $\begin{aligned} & \hline \% \\ & \% \end{aligned}$ | $\begin{aligned} & \text { MD } \\ & \text { CD } \end{aligned}$ | $\begin{aligned} & 7.5 \\ & 9.5 \end{aligned}$ | $\begin{aligned} & 7.5 \\ & 9.0 \end{aligned}$ | ISO 1924-3 |
| TEA | $\begin{aligned} & \mathrm{J} / \mathrm{m}^{2} \\ & \mathrm{~J} / \mathrm{m}^{2} \end{aligned}$ | $\begin{aligned} & \text { MD } \\ & \text { CD } \end{aligned}$ | $\begin{aligned} & 195 \\ & 220 \end{aligned}$ | $\begin{aligned} & 225 \\ & 250 \end{aligned}$ | ISO 1924-3 |
| TEA Index | $\begin{aligned} & \mathrm{J} / \mathrm{g} \\ & \mathrm{~J} / \mathrm{g} \end{aligned}$ | $\begin{aligned} & \text { MD } \\ & \text { CD } \end{aligned}$ | $\begin{aligned} & 2.8 \\ & 3.1 \end{aligned}$ | $\begin{aligned} & 2.8 \\ & 3.1 \end{aligned}$ | ISO 1924-3 |
| TEA index geometric | J/g |  | 2.9 | 2.9 |  |
| Tear strength | $\begin{gathered} \mathrm{mN} \\ \mathrm{mN} \end{gathered}$ | $\begin{aligned} & \mathrm{MD} \\ & \mathrm{CD} \end{aligned}$ | $\begin{aligned} & 1050 \\ & 1120 \end{aligned}$ | $\begin{aligned} & 1240 \\ & 1320 \end{aligned}$ | ISO 1974 |
| Tear index | $\mathrm{mNm}^{2} / \mathrm{g}$ $\mathrm{mNm}^{2} / \mathrm{g}$ | $\begin{aligned} & \mathrm{MD} \\ & \mathrm{CD} \end{aligned}$ | $\begin{aligned} & 15.0 \\ & 15.5 \end{aligned}$ | $\begin{aligned} & 15.5 \\ & 16.0 \end{aligned}$ | ISO 1974 |
| Brightness | \% |  | 85 | 85 | ISO 2470 |
| Cobb 60s | $\mathrm{g} / \mathrm{m}^{2}$ | WS | 30 | 30 | ISO 535 |
| Air resistance | s |  | 5 | 5 | ISO 5636-5 |
| Static friction coefficient |  |  | 0.7 | 0.7 | TAPPI 7815 |
| Moisture | \% |  | 7.5 | 7.5 | ISO 287 |

