## BILLERUD

Preliminary technical data sheet
Date: January 15, 2024

## ConFlex Repel Pure

## WHITE MG KRAFT PAPER

Production Unit: Skärblacka PM 7

## End uses

ConFlex Repel Pure is a low porosity grease resistant paper suitable for Bags and Wrappings for Bakeries and Quick Service Restaurants.

## Grammage

38, 40 and $45 \mathrm{~g} / \mathrm{m}^{2}$

## Materials

ConFlex Repel Pure is produced from pure, white Kraft pulp and consists entirely of virgin fibre. The grease and oil barrier is bio-based and do not contain fluoropolymers.

Printing method
Flexography

## Approvals

ConFlex Repel Pure is produced in compliance with relevant sections of BfR, FDA and Chinese food packaging regulations. ConFlex Repel Pure is recyclable according to method PTS-RH 021/97.

## Certification

ConFlex Repel Pure is produced at Billerud Skärblacka, which is certified in accordance with ISO 9001, ISO 14001 and FSSC 22000.

Oil hold out method
The grease and oil barrier is bio-based and do not contain fluoropolymers. The evaluation method used to assess the barrier measures the oil hold out against grease and oil.

| Property | Unit |  |  |  | Method |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| Grammage | $\mathrm{g} / \mathrm{m}^{2}$ |  | 38 | 40 | 45 | ISO 536 |
| Tensile strength | $\mathrm{kN} / \mathrm{m}$ | MD | 4.3 | 4.5 | 5.0 | ISO 1924-3 |
| Tearing resistance | $\mathrm{kN} / \mathrm{m}$ | CD | MD | 2.2 | 2.3 | 2.5 |
| Bursting strength | mN | kPa |  | 190 | 200 | 225 |
| CD | 195 | 205 | 235 | ISO 1974 |  |  |
| Porosity (Bendtsen) | $\mathrm{ml} / \mathrm{min}$ |  | 135 | 145 | 165 | ISO 2758 |
| Air resistance | s |  | 16 | 16 | 16 | ISO 5636-3 |
| Cobb 60s | $\mathrm{g} / \mathrm{m}^{2}$ | MG | RS | 700 | 700 | 700 |
| Grease/Oil | $\mathrm{g} / \mathrm{m}^{2}$ | RS | 26 | 26 | 26 | ISO 5636-5 |
| Resistance |  | 26 | 26 | ISO 535 |  |  |

MD = Machine Direction $\quad$ CD = Cross Direction $\quad$ MG $=$ MG-side/RS = Reverse side $\quad$ Test climate: $50 \%$ RH, $23 C$

The table shows typical values
This specification is valid 2024-01-15 until 2025-01-15, or until a new specification has been sent to the customer.

