

# CrownBoard Craft®



Fully coated top side  
 Top: Bleached chemical pulp  
 Middle: Unbleached CTMP with unbleached chemical pulp  
 Bottom: Unbleached chemical pulp  
 Uncoated reverse side

## Product description

CrownBoard Craft® is all about quality and strength. Optimized strength/weight ratio makes it safe to lightweight without compromising on the packaging performance. The naturally brown reverse side opens up for additional design possibilities and the white fully-coated top side offers high quality printability. CrownBoard Craft® is made out of 100% primary wood fibres. Produced in Sweden.

## Certification

Our mills are certified in accordance with ISO 9001, ISO 14001, ISO 50001, FSSC 22000. PEFC CoC and FSC® CoC Licence FSC-C004906 available. The product is in compliance with FDA and BfR regarding food contact applications, for restriction and limitations ask your sales person. Recyclable in accordance with EN 13430:2004 and EN 13431:2004.

Property / Unit	Method										
<b>Caliper points</b>		<b>14.4</b>	<b>15.7</b>	<b>16.9</b>	<b>17.9</b>	<b>18.9</b>	<b>20.1</b>	<b>21.1</b>	<b>23.0</b>	<b>24.8</b>	<b>29.3</b>
<b>Nominal basis weight lb/3000 sq.ft</b>		<b>151</b>	<b>163</b>	<b>175</b>	<b>184</b>	<b>194</b>	<b>203</b>	<b>212</b>	<b>230</b>	<b>249</b>	<b>283</b>
Bending stiffness, taber 15° MD, mNm		15.0	17.9	22.2	26.8	30.4	35.3	41.5	51.4	56.8	77.3
Bending stiffness, taber 15° CD, mNm		7.0	8.5	10.6	12.6	15.5	17.4	20.8	28.0	30.4	47.3
Bending stiffness taber MD, gcm		153	182	227	273	310	360	424	525	579	788
Bending stiffness taber CD, gcm		71	86	108	128	158	177	212	286	330	483
Internal bond strenght, 1/1000ft.lb <sup>2</sup>		71	71	71	71	71	71	71	71	71	71
Tearing resistance, gf		408	459	530	591	642	734	816	928	1040	1224
Compression strenght SCT MD lb/in		42.8	45.7	48.5	51.4	54.2	57.1	59.4	64.0	67.4	74.8
Compression strenght SCT CD lb/in		29.7	32.5	34.8	37.1	39.4	41.7	44.0	48.0	50.8	57.1
GE Brightness TS, %	TAPPI T 452 *	85	85	85	85	85	85	85	85	85	85
CIE Whiteness TS %	ISO 11475	125	125	125	125	125	125	125	125	125	125
CIE Whiteness RS %	ISO 11475	102	102	102	102	102	102	102	102	102	102
Roughness PPS-10 TS, microns	ISO 8791-4	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7	1.7
Moisture content, %	ISO 287	7.6	7.7	7.8	7.9	8.0	8.1	8.2	8.4	8.5	8.5

\*) Indicative value

- Issued on the 17th of October 2019. Revised on the 20th of October 2021.
- This summary sheet reflects only nominal values. For full product information see CrownBoard Prestige Technical Data Sheet revised on the 20th of October 2021.

