



Date: March 24, 2021

### ConFlex Glaze Plus WHITE MG KRAFT PAPER

Production Unit: Skärblacka PM10

#### End uses

ConFlex Glaze Plus is a strong paper with a glossy, smooth and closed surface. It is designed for converting processes where enhanced “hold out” is required, e.g. coating applications and high quality printing. Main end uses include Flexible Packaging.

#### Grammages

35 - 60 gsm

#### Materials

ConFlex Glaze Plus is produced from pure bleached pulp and consists entirely of primary fibers. The long and strong fibres, from the forests of the Nordic region, give the paper its inherent strength.

#### Printing method

Flexography, Rotogravure

#### Approvals

ConFlex Glaze Plus is produced in compliance with regulation (EC) No 1935/2004 and regulation (EC) No 2023/2026 with amendments on materials and articles intended to come into contact with food. ConFlex Glaze Plus complies with relevant parts of the food packaging norms BfR XXXVI, FDA 21 CFR §176.170, FDA 21 CFR §176.180, GB4806.1-2016 and GB4806.8-2016.

#### Certification

ConFlex Glaze Plus is produced at BillerudKorsnäs Skärblacka, which is certified in accordance with ISO 9001, ISO 14001 and with FSSC 22000.

#### Material recovery

ConFlex Glaze Plus is suited for material recycling (EN 13430) and energy recovery (EN 13431). ConFlex Glaze Plus fulfils the demands for industrial composting (EN 13432 clauses 4.2.2 and 4.3.2 and ISO 18606:2013) and has, in addition, been approved for home compostability.

Property	Unit						Method
Grammage	g/m <sup>2</sup>	35	40	45	50	60	ISO 536
Caliper	µm	50	57	63	69	81	ISO 534
Tensile strength	kN/m MD	3.3	3.8	4.2	4.7	5.6	ISO 1924-3
	kN/m CD	1.9	2.2	2.4	2.7	3.2	
Tear strength	mN MD	175	220	270	315	410	ISO 1974
	mN CD	220	250	305	365	480	
Burst Strength	kPa	120	142	164	186	230	ISO 2758
Air resistance	s	55	55	55	55	55	ISO 5636-5
Cobb 60s	g/m <sup>2</sup> MG	24	24	24	24	24	ISO 535
Surface roughness	ml/min MG	86	93	100	107	122	ISO 8791-2
	ml/min RS	719	785	852	919	1052	
Opacity	%	54	60	64	69	74	ISO 2471
ISO Brightness	%	84	84	84	84	84	ISO 2470
Moisture	%	6.0	6.0	6.0	6.0	6.5	Online QCS

MD = Machine Direction

CD = Cross Direction

MG = MG-side/RS = Reverse side

Test climate: 50% RH, 23C

The table shows typical values